

# 4

MCI GEL™

## Bioseparation columns and materials

### ○ Ion-exchange chromatography columns

XtalSpeed™ series

### ○ Size-exclusion chromatography columns

MCI GEL™ CQP series

## Bioseparation columns

MCI GEL™ bioseparation columns are based on a hydrophilic, wide-pore, and rigid polymer designed for analytical chromatography of proteins, peptides, enzymes, and other biomolecules.

MCI GEL™ CQP series are used for size-exclusion chromatography.

XtalSpeed™ series are ion-exchange columns used for protein purification. High-quality target proteins are obtained with this column at a high recovery rate. XtalSpeed™ series are used for both analytical and preparative purpose in protein crystallography and NMR research.

XtalSpeed™ series are also used for antibody variant analysis and protein isoform analysis.

Column name	USP	Separation mode	Type
XtalSpeed™ SP01		Cation exchange	Sulfopropyl(SP)
XtalSpeed™ DA		Anion exchange	Diethyl amino ethyl(DEAE)
MCI GEL™ CQP06	L25	Size exclusion	Exclusion limit MW $\sim 10^3$
MCI GEL™ CQP10	L38	Size exclusion	Exclusion limit MW $\sim 10^4$
MCI GEL™ CQP30	L37, L38	Size exclusion	Exclusion limit MW $\sim 10^6$



**XtalSpeed™ series**

Ion exchange chromatography columns

**Ion exchange chromatography columns**

XtalSpeed™ series columns are ion-exchange columns used for protein purification. They have been designed especially for protein crystallography and NMR research, and enable to purify target proteins with high quality at a high recovery rate and in a very short time and obtain protein crystals for further analysis.

We developed hydrophilic and chemically stable polymer layers based on highly porous polymer beads, reducing non-specific binding to the lowest level.

To eliminate other interactions and allow target proteins participate only in the ion-exchange mechanism, this column was able to separate similar proteins that other columns never succeeded to separate.

Even under large sample loading, this column maintains excellent selectivity. Taking these aspects into consideration, XtalSpeed™ series can be used as preparative columns for protein.

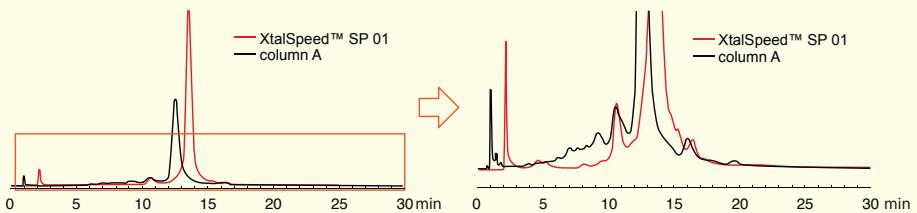
XtalSpeed™ SP01 is also used for antibody variant analysis.

**Column list**

Name	Column size	Code	Housing	Functional Group
DA01	Φ4.6mm×50mm	0-151-01	PEEK	Diethylaminoethyl (DEAE)
	Φ4.6mm×100mm	0-151-04		
	Φ7.5mm×100mm	0-151-02		
	Φ11.5mm×100mm	0-151-03		
SP01	Φ4.6mm×50mm	0-152-01	PEEK	Sulforpropyl (SP)
	Φ4.6mm×100mm	0-152-04		
	Φ7.5mm×100mm	0-152-02		
	Φ11.5mm×100mm	0-152-03		

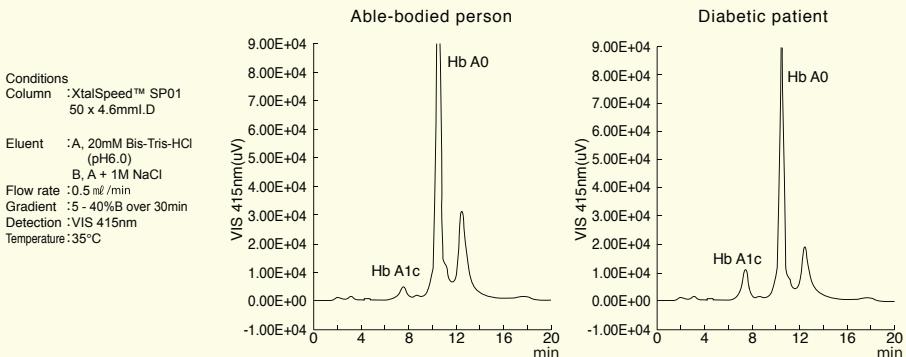
# Application data of XtalSpeed™ series

**Fig. 4-1 Analysis of Rituximab**

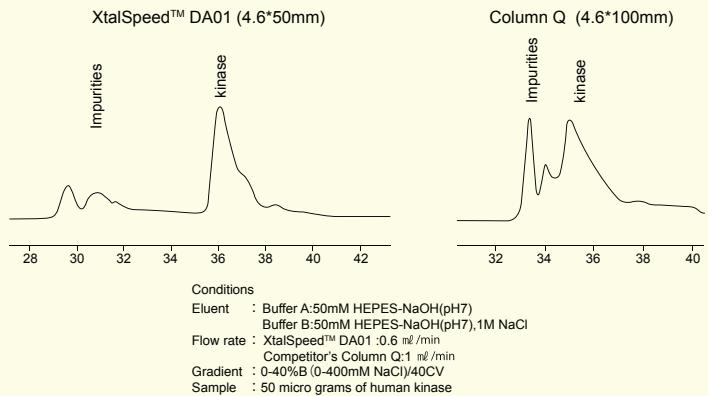


Conditions  
Column : XtalSpeed™ SP01  
100 x 4.6mmL.D  
Column A (250 x 4mmL.D)  
Eluent : A, 20mM Na phosphate (pH7.0)  
B, A + 1.0M NaCl  
Flow rate : 0.529 mL/min for XtalSpeed and 1.0 mL/min for ProPac  
Gradient : (A), 2.5-20.0% B over 30min + 20.0-100% B over 5min  
(C), 2.5-5.0% B over 30min + 5.0-100% B over 5min

**Fig. 4-2 Analysis of Hemoglobin A1C**



**Fig. 4-3 Comparison of loadability**



**CQP series**

Aqueous size exclusion columns

**Size exclusion chromatography columns**

Size exclusion chromatography is a liquid chromatographic technique which separates solute molecules according to their size in solution. The column is packed with porous particles and separation takes place as a result of the differential solute distribution outside and within the pores of the packing material. Solute molecules which are larger than the pores of the packing material will be excluded and therefore will elute first and have a lower retention time than the smaller one. The CQP series columns based on a hydrophilic polymer are designed for analysis of water soluble polymers such as oligosaccharides and PEG, etc.

**Column list****●CQP series**

MCI GEL™ column	USP	Column dimensions	Packing materials		Theoretical plates number [TP/column]	Exclusion limit [PEG]
			Particle size [ $\mu\text{m}$ ]	Pore size [nm]		
MCI GEL™ CQP06	L25	7.5mm I.D. ×600mm	10	12	10000	$\sim 1 \times 10^3$
MCI GEL™ CQP10	L38	7.5mm I.D. ×600mm	10	20	6000	$\sim 1 \times 10^4$
MCI GEL™ CQP30	L37, L38	7.5mm I.D. ×600mm	10	60	6000	$\sim 1 \times 10^6$

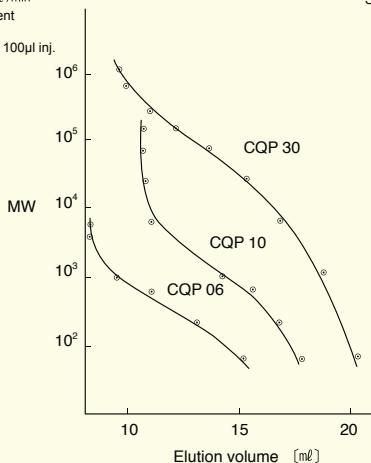
**●Guard columns**

MCI GEL™ column	Column dimensions
MCI GEL™ CQP06G	4.0mm I.D.×50mm
MCI GEL™ CQP10G	4.0mm I.D.×50mm
MCI GEL™ CQP30G	4.0mm I.D.×50mm

## Application data of CQP series

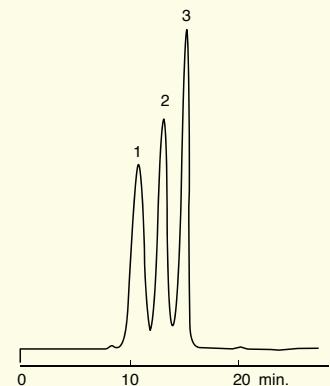
**Fig. 4-4 Calibration curve**

Conditions  
 Column : MCI GEL™ CQP06  
 MCI GEL™ CQP10  
 MCI GEL™ CQP30  
 7.5mm I.D.×600mm  
 Eluent : H<sub>2</sub>O  
 Flow rate : 1.0 mL/min  
 Column temp. : ambient  
 Detection : RI  
 Sample : PEG 100μl inj.



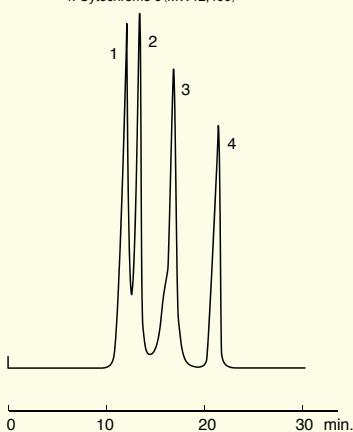
**Fig. 4-5 Separation of PEG mixture**

Conditions  
 Column : MCI GEL™ CQP30 7.5mm I.D.×600mm  
 Eluent : H<sub>2</sub>O  
 Flow rate : 1.0 mL/min  
 Column temp. : 25°C  
 Detection : RI  
 Sample : 1. PEG 145,000  
 2. 40,000  
 3. 6,000



**Fig. 4-6 Separation of protein mixture**

Conditions  
 Column : MCI GEL™ CQP30 7.5mm I.D.×600mm  
 Eluent : 14mM Tris-HCl/0.4% buffer  
 Flow rate : 1.0 mL/min  
 Column temp. : ambient  
 Detection : 280nm  
 Sample : 1. Ferritin (MW440,000)  
 2. Ovalbumin (MW43,000)  
 3. Myoglobin (MW17,500)  
 4. Cytochrome c (MW12,400)



**Fig. 4-7 Separation of gluconic acid and glucose**

Conditions  
 Column : MCI GEL™ CQP06 7.5mm I.D.×600mm  
 Eluent : H<sub>2</sub>O  
 Flow rate : 0.8 mL/min  
 Column temp. : ambient  
 Detection : RI  
 Sample : 1. 5% Gluconic acid  
 2. 5% Glucose

